

Six Dog Park Memorial Benches from the Friends of the Fort Gratiot Dog Park.

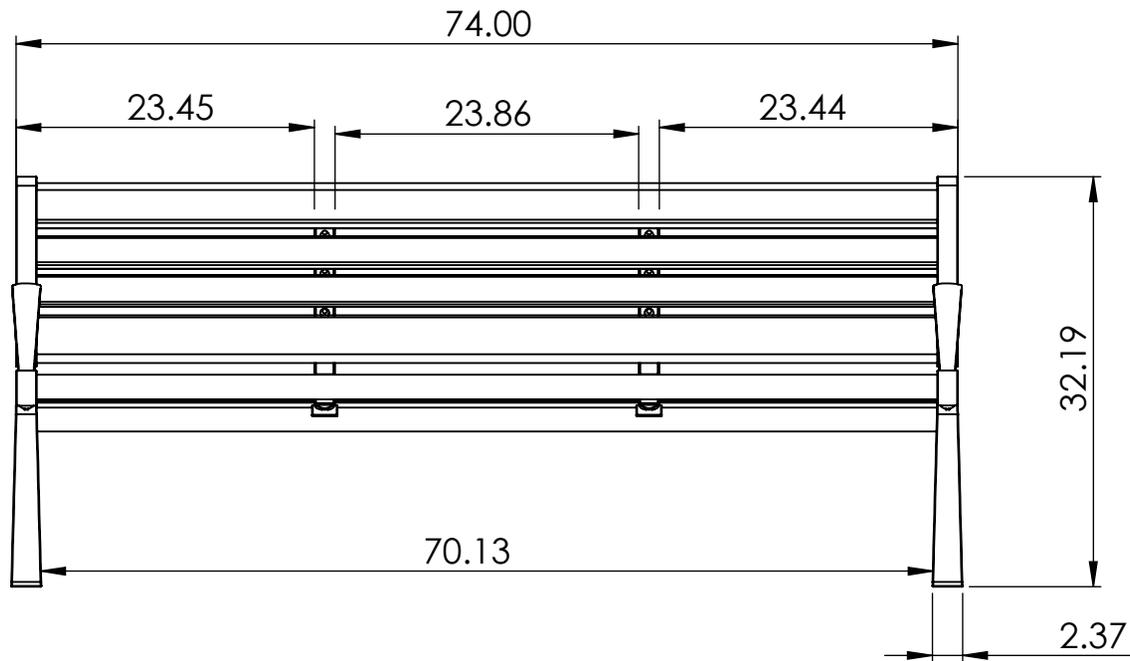
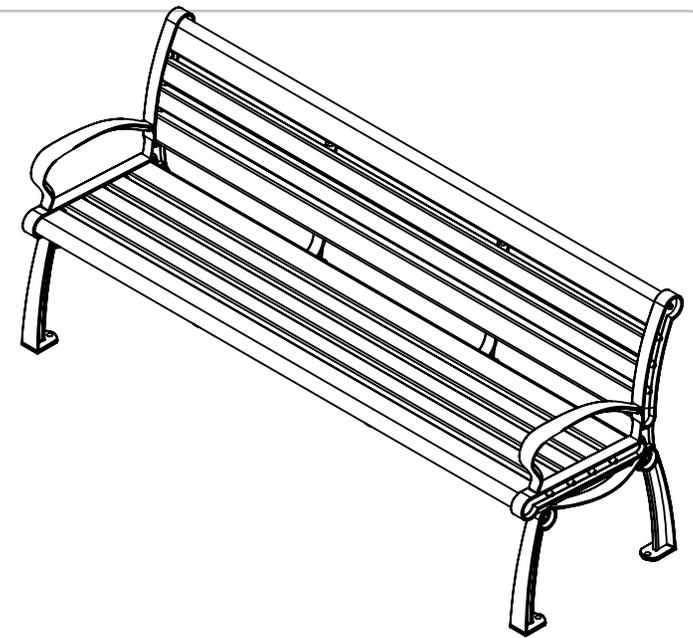
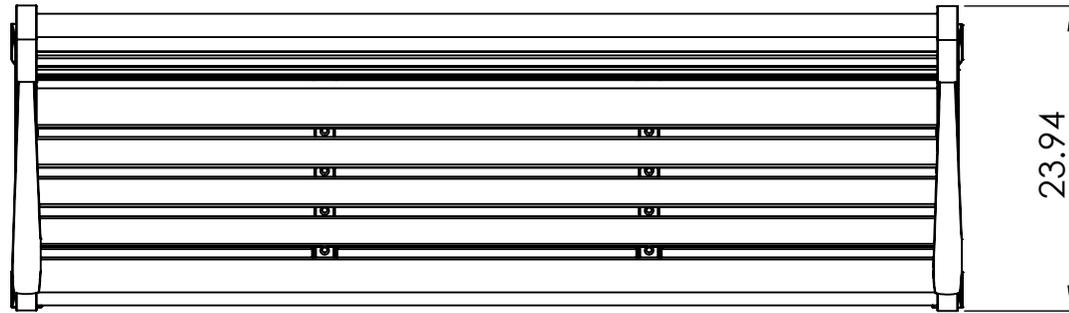
Kirby Built Hampton Bench ABC1350, 6' in Desert Tan



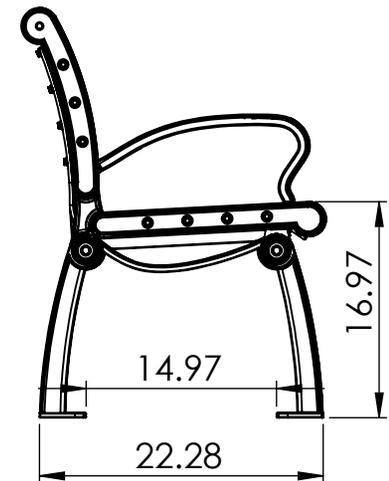
SKU	ABC1350
Model Name	6' Bench
Back	With Back
Material	Recycled Plastic
Mount Type	Surface Mount
Arms	With Arms
Length	75"
Width	24"
Height	32"
Seat Dimensions	71" l x 17.5" w x 17" h
Weight	115.0

BENCH SPECIFICATIONS BC1350

TOP



FRONT



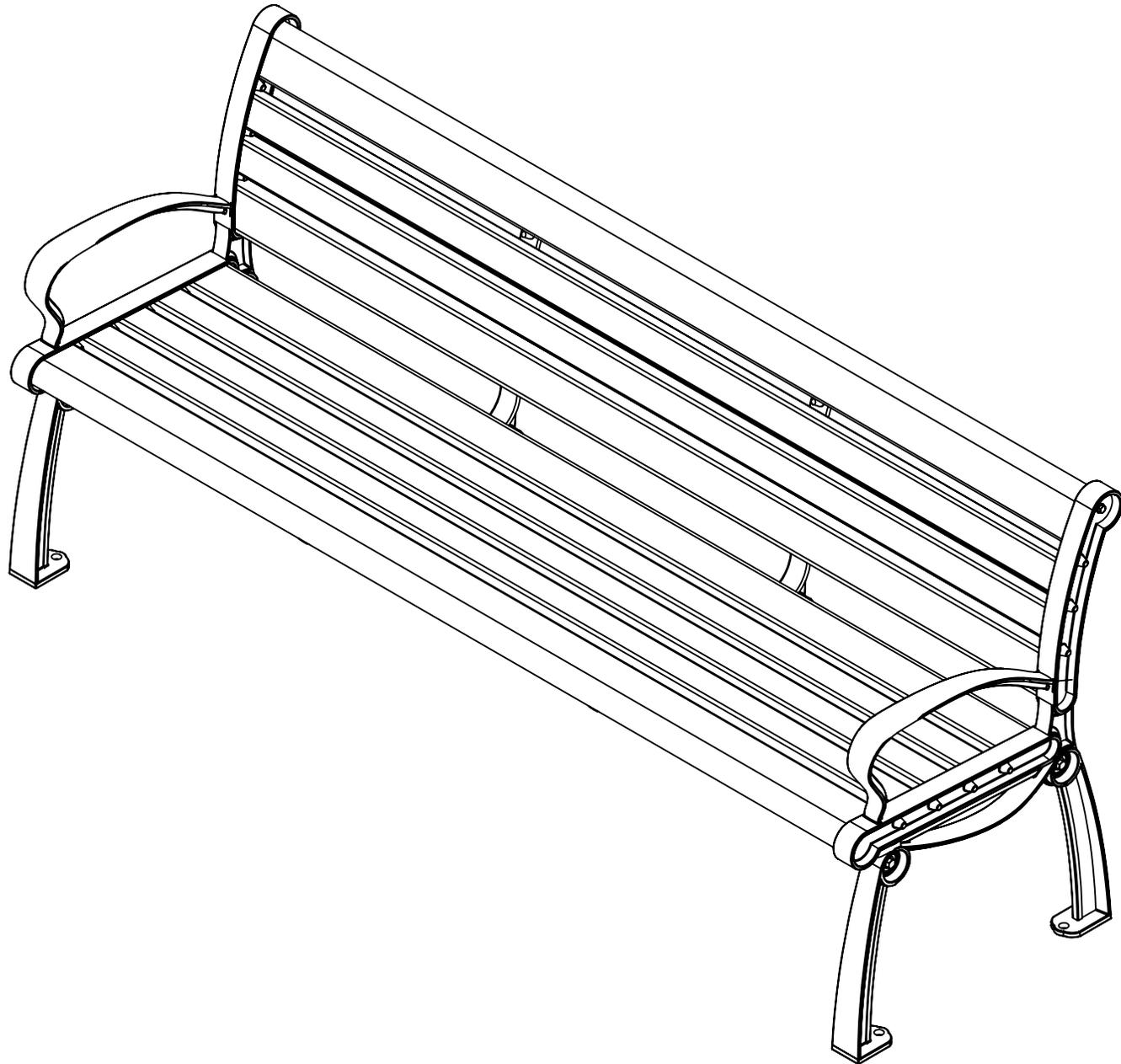
SIDE

CONSTRUCTION MATERIALS:
Recycled Plastic
Cast Aluminum
HARDWARE:
Stainless Steel

ALL DIMENSIONS ARE SHOWN IN INCHES

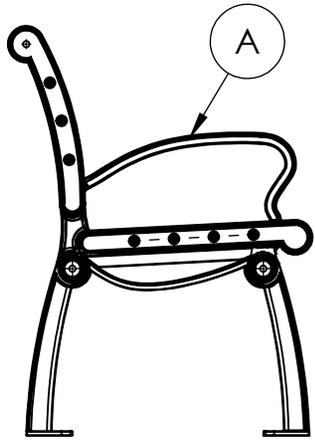
BENCH INSTRUCTIONS
BC1350

REV# 1

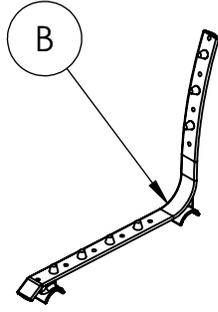


BENCH INSTRUCTIONS

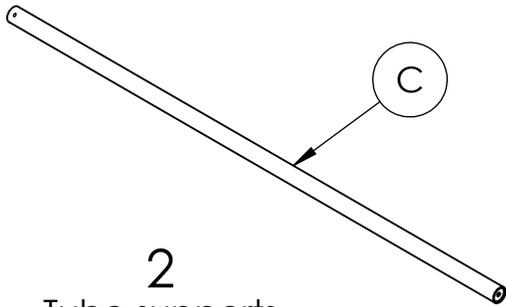
BC1350



2
Bench ends



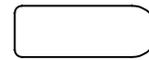
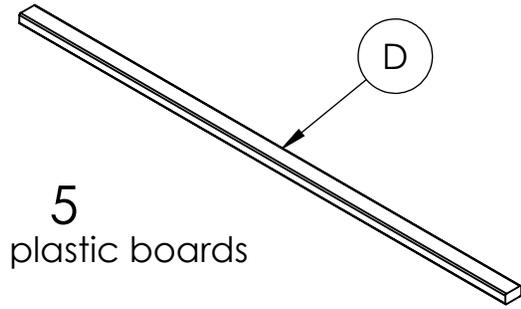
2
Seat supports



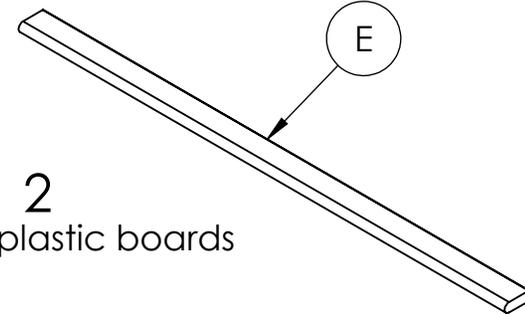
2
Tube supports



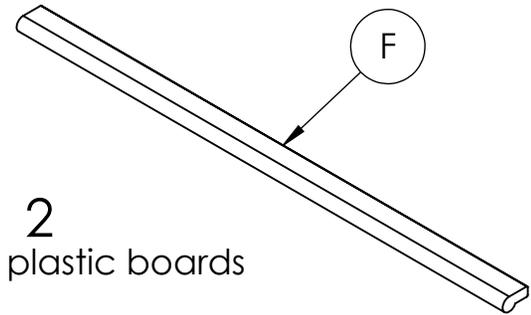
5
Square plastic boards



2
Bull nose plastic boards

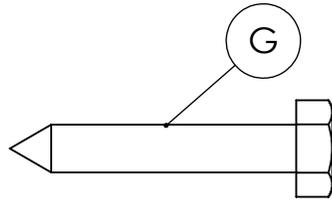


2
Tear drop plastic boards

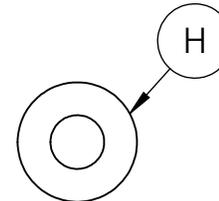


BENCH INSTRUCTIONS

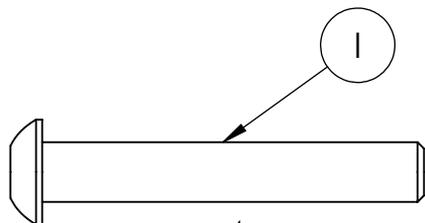
BC1350



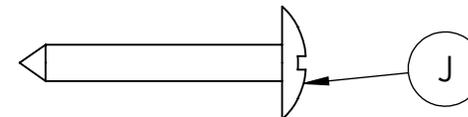
2
1/4" x 1-1/12" Lag screw



2
1/4" Flat washer



4
10mm Button Head
Cap Screw



18
#10 Pan Head Screws

REQUIRED TOOLS (NOT INCLUDED)

- 1 - 7/16" SOCKET WRENCH
- 1 - 6mm ALLEN WRENCH
- 1 - PHILLIPS HEAD BIT
- 1 - 1/8" DRILL BIT
- POWER DRILL

NOTE: IT IS IMPORTANT TO KEEP ALL SCREWS LOOSE DURING ASSEMBLY UNTIL ENTIRE BENCH IS ASSEMBLED

**HARDWARE &
TOOLS REQUIRED
FOR ASSEMBLY**

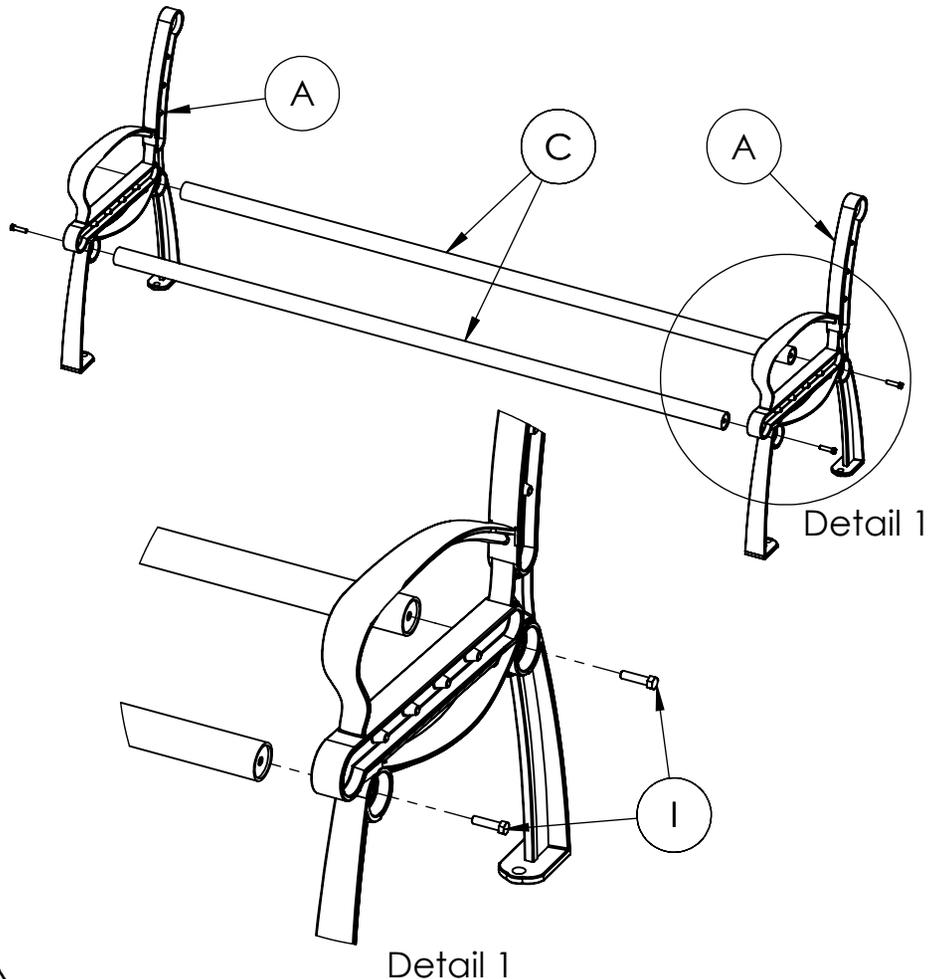
3/7

BENCH INSTRUCTIONS

BC1350

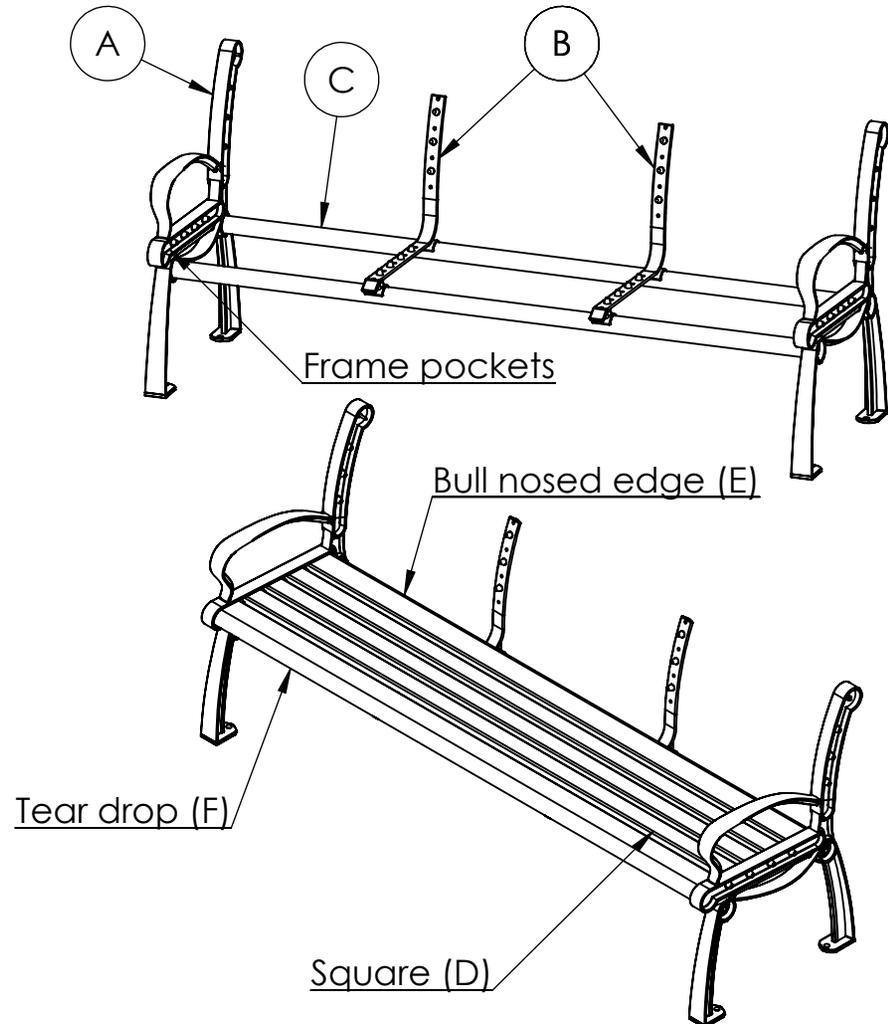
STEP 1 Frame Assembly

- Stand the a bench end (A) upright
- Place a tube support (C) in the bench end (A)
- Align the holes in the bench end (A) with the hole in the end of the tube support (C)
- Loosely attach the tube support with the 10mm button head cap screws (I)
- Repeat for the opposite tube support (C) and bench end (A)



STEP 2 Seat Assembly

- Place the seat supports (B) over the tube supports (C)
- Locate 1 tear drop board (F), 1 bull nosed board (E) and 3 square boards (D)
- Position them in the order shown below into the loose frame pockets in the bench ends (A) and over the seat supports (B)

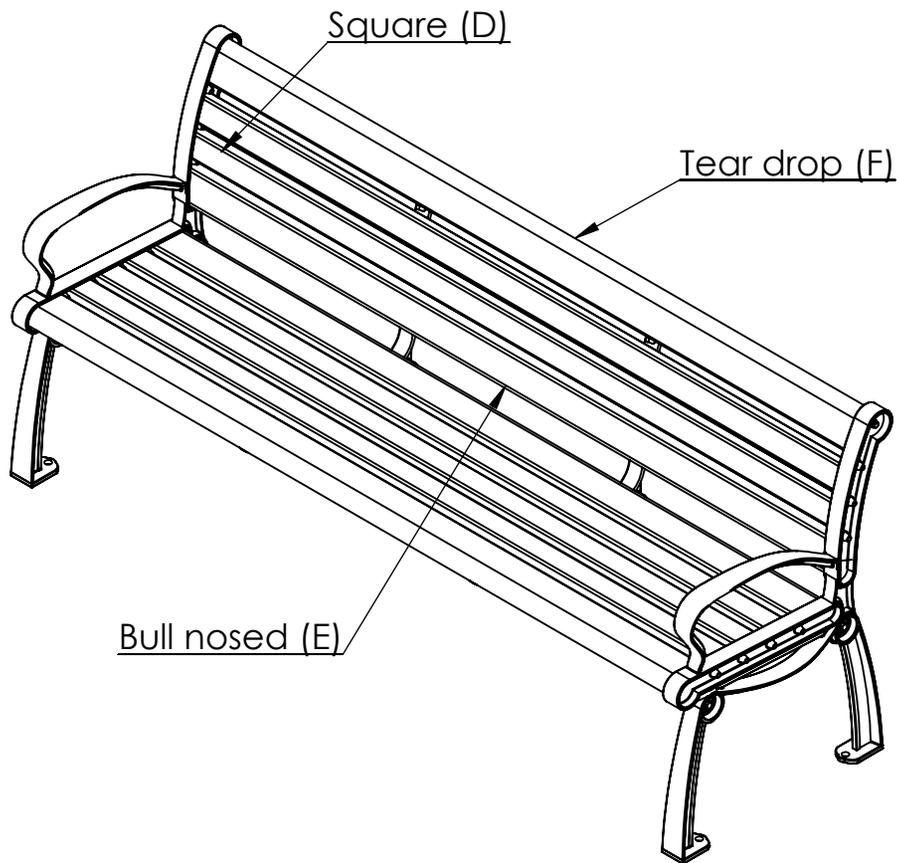


BENCH INSTRUCTIONS

BC1350

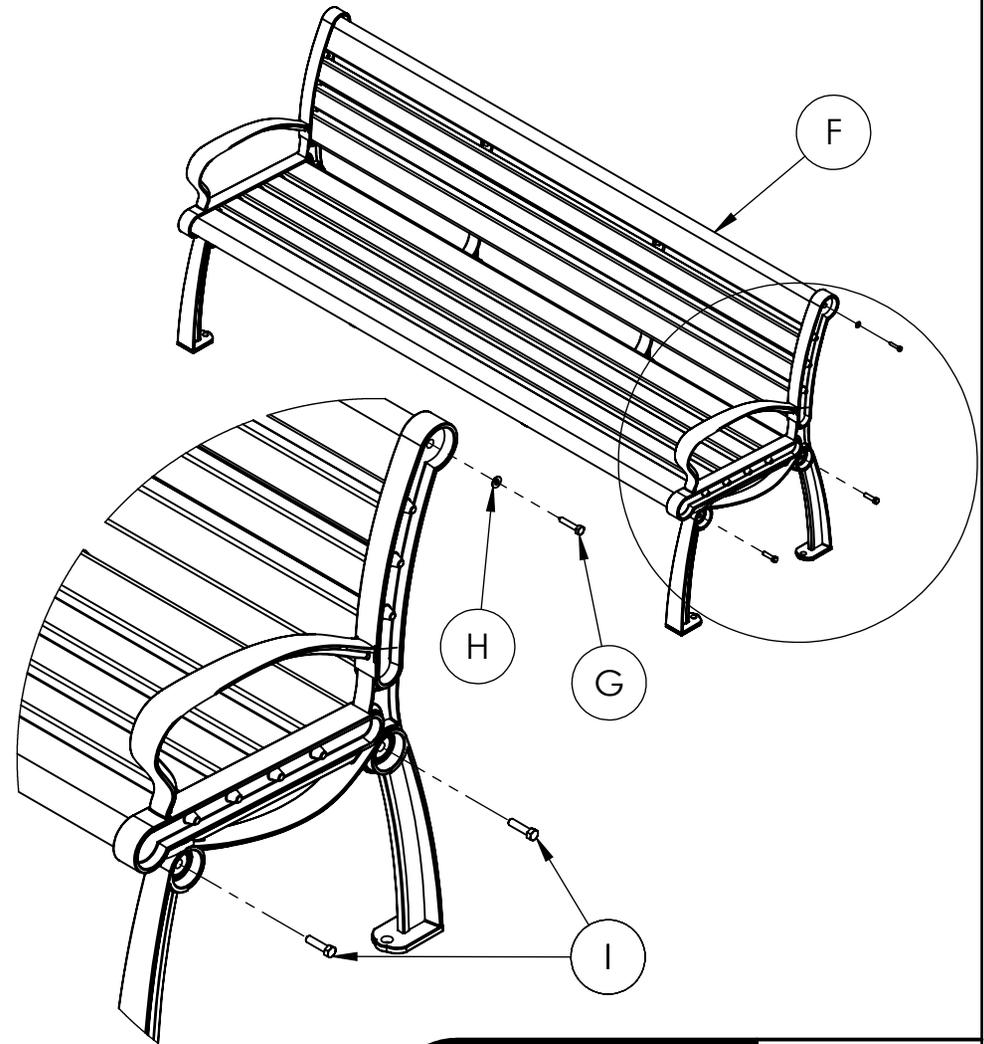
STEP 3 Backrest Assembly

- Locate 1 tear drop board (F), 1 bull nosed board (E) and 2 square boards (D)
- Insert each board into the loose frame pockets in the bench ends (A) in the order shown below



Step 4 Secure Bench End

- Slide the bench ends (A) together and tighten the 10mm button head cap screws (I) in the bench ends (A)
- Hold the top tear drop board (F) against the top of the bench end (A)
- Secure the tear drop board (F) with a 1/4" x 1-1/2" lag screw (G) and 1/4" flat washer (H) at each end

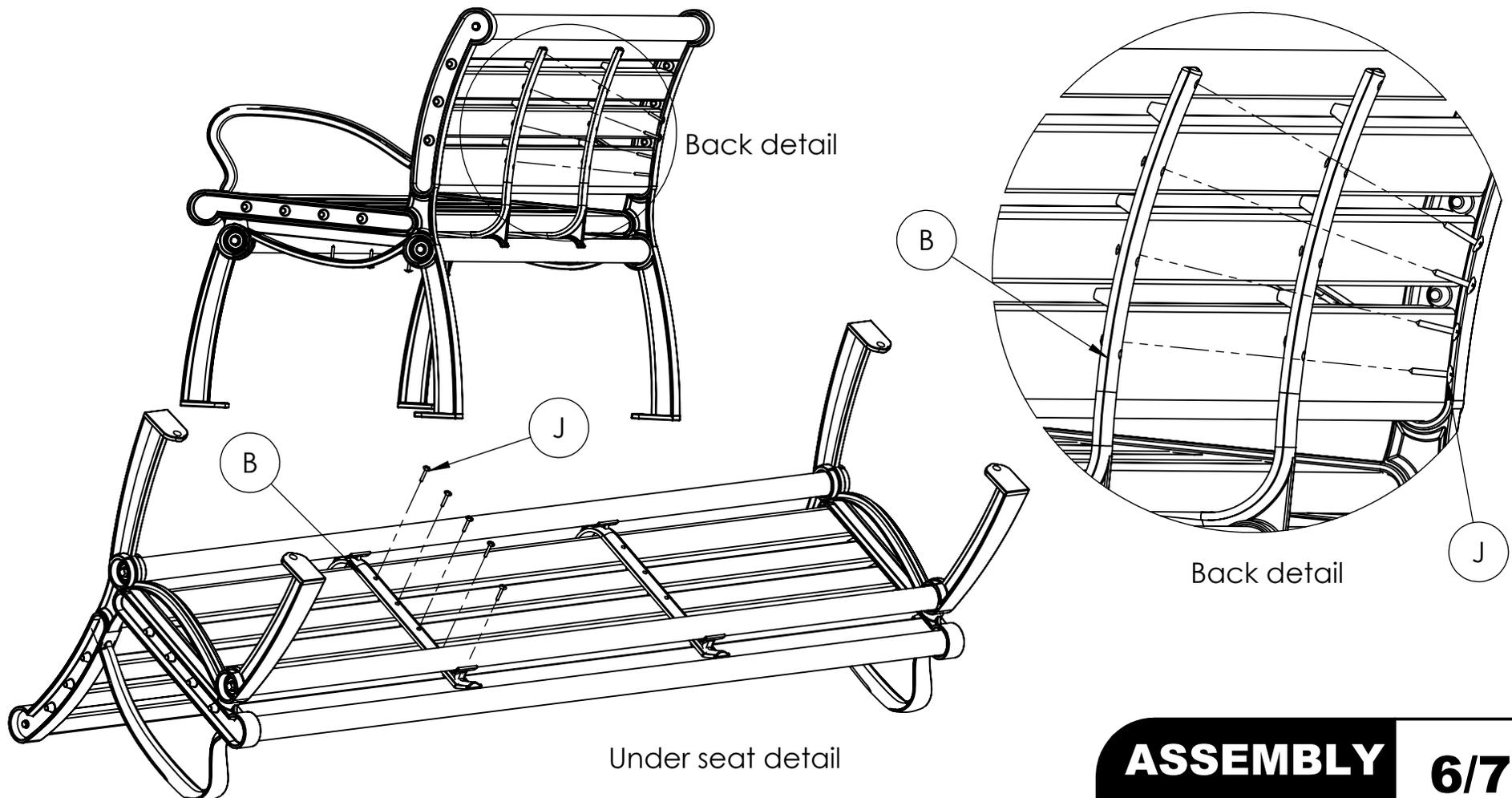


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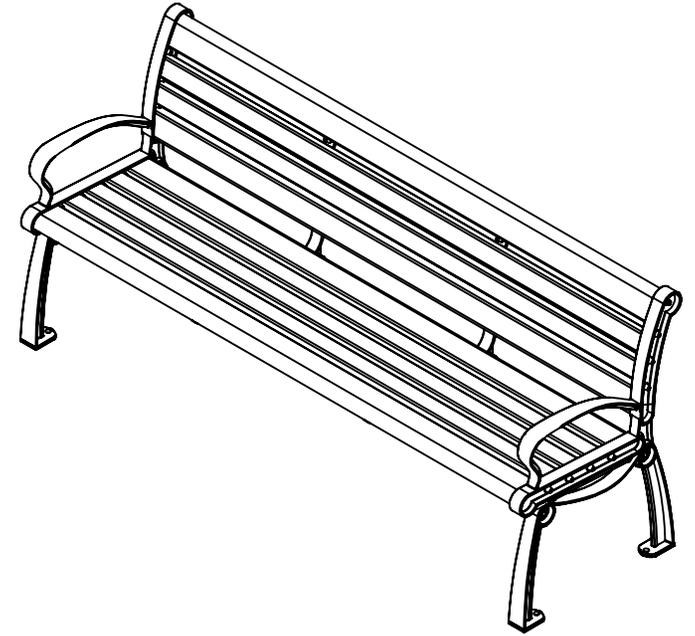
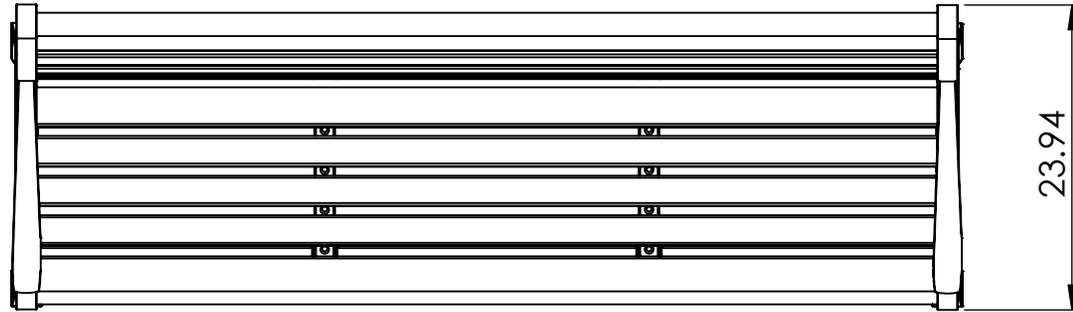
Step 5 Attach Seat Supports

- Align the seat supports (B) with the predrilled holes in the square boards (D)
- Attach the square boards (D) to the seat supports (B) with #10 pan head screws (J) at each hole location
- Use a 1/8" drill bit and predrill a 1/2" deep hole into all bull nosed boards (F) and all tear drop boards (E) at the hole location in the seat support (B)
- Secure with #10 pan head screws (J) and flat washer (H)
- Carefully tip the assembly forward onto a protected surface
- Repeat the above steps to attach the seat supports (B) to the under side of the seat boards

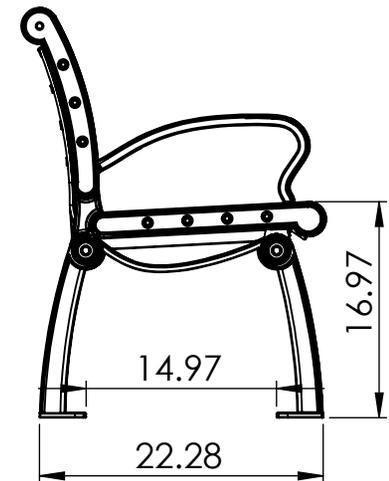
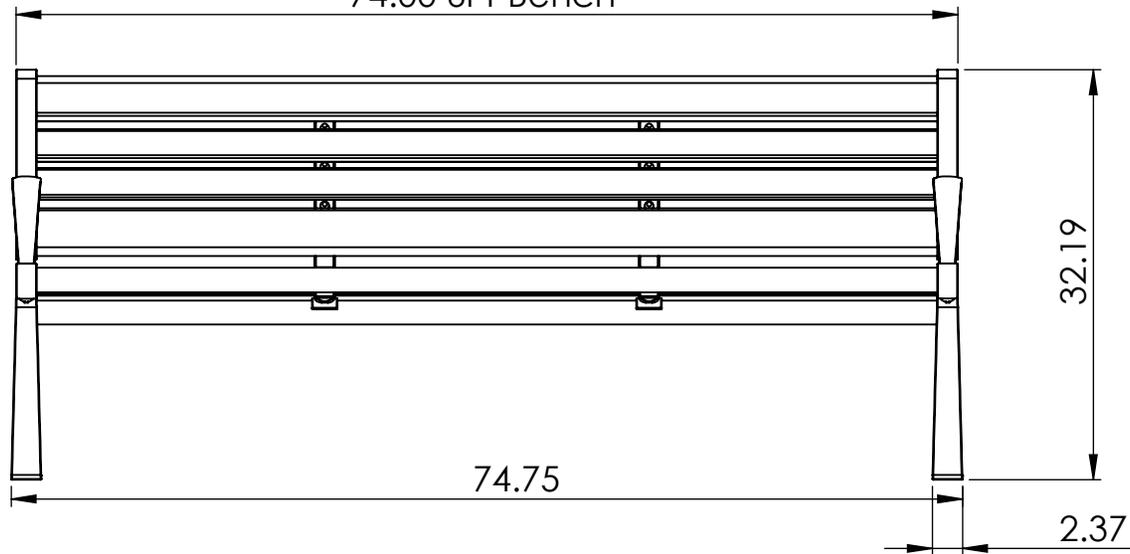


BENCH SPECIFICATIONS BC1350

TOP



74.00 6FT Bench



CONSTRUCTION MATERIALS:
Recycled Plastic
Cast Aluminum
HARDWARE:
Stainless Steel

ALL DIMENSIONS ARE SHOWN IN INCHES